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## **Spring applied brakes INTORQ BFK458**

Electromagnetically released spring-applied brakes are used wherever masses in motion have to be decelerated as quickly as possible or where masses must be held in a defined position. The braking force is applied by tappet springs.

Therefore, the braking torque generated by friction locking remains available in the de-energized status – even in mains failure. The brake is released electromagnetically.

## Fields of application:

Brake motors, conveyor systems, automation technology, crane construction, warehouse technology, industrial trucks, woodworking machines, stage machinery, vehicles for the disabled, controlled drives, gate drives, and escalators.

Sizes: (06, 08, 10, 12, 14, 16, 18, 20, 25)

# Spring-applied brake INTORQ BFK458 Parts and accessories (for all sizes)



Pos.	Parts and accessories
07	Stator complete E or N design
03	Rotor complete (rotating braking disk)
04	Hub
06	Flange
10	Fixing screws
12	Friction plate
13	Cover ring (Seal)
14	Hand release

## The main components of the BFK458

Complete brake consisting of:

- Stator E or N design
- Rotor
- Hub with keyway
- Fixing screws: when mounting the brake on motor/friction plate, flange with threaded hole or flange with through hole.

#### Stator:

available in voltages 24VDC, 103VDC, 180VDC and 205VDC; (other voltages on demand)

 E-Adjustable (braking torque can be reduced using torque adjustment ring)





Stator design N Stator design E

N– Non-adjustable

Size	06	08	10	12	14	16	18	20	25
Rated torque type N [Nm]	4	10	16	32	60	80	150	260	400
Rated torque	1,5	3,5	7	14	25	35	65	80	175
type E [Nm]	4	8	16	32	60	80	150	260	400

## • Rotor complete:

- Rotor Standard (ST)
- Rotor noise-reduced (ALG ST)
- Rotor Low-wear (AL WR)
- Rotor Low-wear and noise-reduced (ALG WR)
- Aluminum base material
- Rotor Noise-reduced: A plastic sleeve reduces the noise between rotor and hub (recommended for inverter operation). This reduces torsional backlash and increases the service life of the brake.
- Rotor low-wear: The low-wear rotor has a harder brake lining and can therefore perform more friction work before it has to be replaced.
- Rotor Low-wear and noise-reduced: combines all above advantages.

## • Hub:

- The braking torque that is applied to the rotor is transmitted via an axially toothed hub to the input shaft.
- Hub with keyway with different bore diameters.

#### **Accessories:**

- Hand release: used to manually release the brake and can be retrofitted.
- Friction plate: can used if the counterfaces is smooth and machined, but is not suitable as a friction surface.
- Flange: For applications where no suitable counter friction surface is available.
- Cover ring (Seal): The cover ring prevents dust, dirt, and moisture from out of or into the braking area



Hand release







Friction plate

Cover ring